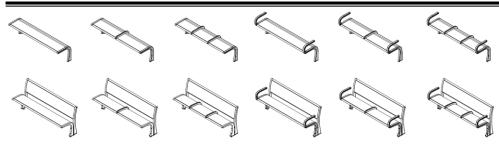
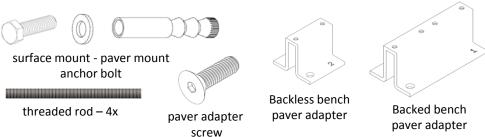
Date: April 23, 2019 n Ph: 800.521.2546



Bench options

Included components

• Bench ships with dividers and surface mount tabs installed, if ordered. Paver adapters and anchoring hardware are shipped loose.



- · Backless bench:
- -surface mount: (2) anchor bolts per bench
- -paver adapters: (2) paver adapters, (4) anchor bolts, (4) paver adapter screws per bench
- Backed bench:
- -surface mount: (4) anchor bolts per bench
- -paver adapters: (2) paver adapters, (4) anchor bolts, (8) paver adapter screws per bench

Tools Required

- Safety glasses
- Hammer drill with 9/16" dia masonry drill bit (surface mount) or 5/8" drill bit (embedded)
- Hammer (for surface mount or paver mount)
- 9/16" wrench (for surface mount or paver mount)
- 7/32" hex key (for surface mount or paver mount)
- epoxy anchoring system
- compressed air for clearing anchor holes of debris

ASSEMBLE WITH CARE! Pangard II® Polyester Powdercoat is a strong, long-lasting finish. To protect this finish during assembly, place unwrapped powdercoated parts on packaging foam or other non-marring surface. Do not place or slide powdercoated parts on concrete or other hard or textured surface – this will damage the finish causing rust to occur. Use touch-up paint on any gouges in the finish caused by assembly tools.

PROCEDURE FOR INSTALLATION:

1. Prepare proper footing or slab as required.

Note: Landscape Forms is not responsible for footing or slab installation.

FOR SURFACE MOUNTED BENCH: See figures 1 and 2.

Note: DO NOT DRAG bench across concrete or other rough surfaces. This could damage the powdercoat finish.

- 2. Check the screws that fasten the mounting plates to the bench and tighten if loose
- 3. Place unit in desired position and mark anchor locations through holes provided in base plate. See Figures 1 and 2 for minimum concrete base requirements.
- 4. Move unit and drill holes using 9/16" dia. drill bit.
- 5. Clear the holes of dust and debris using compressed air.
- 5. Fill holes with epoxy as directed by epoxy manufacturer.
- 7. Install concrete grip anchors so top of anchor is flush or just below grade.
- 8. Move unit in position.
- 9. Install hex bolts, washers and nuts. Do not tighten fully until epoxy has cured.
- 10. Periodically check fasteners and tighten if required.

FOR EMBEDDED BENCH: See figures 3 and 4.

Note: Threaded rods for embedding are intended for adhesive anchoring. Once installed, the bench cannot be removed without damaging the bench and/or concrete base. Use either Powers Fasteners AC100 Plus™ or Hilti HIT RE 500 adhesive, approximately 3 ounces per bench is required. Gel and cure times vary with temperature, follow manufacturer's instructions for application.

- Lay out anchor locations as shown in Figures 3 and 4.
- 2. Drill holes using hammer drill and 5/8" dia drill bit.
- 3. Completely clear holes of debris. Holes must be free of standing water or ice.
- 4. Install threaded rods in end support castings. Threaded portion should extend 4" from the bottom of the casting. It is not necessary to tighten the rods.
- Before dispensing adhesive, place bench in the installed position to verify correct placement of holes. Prepare support for bench to hold it in position while adhesive cures.
- Remove the bench.
- 7. Follow the manufacturer's instructions for dispensing adhesive. Fill the holes from the bottom up to avoid air pockets. Fill to a level 1" from the top of each hole. The adhesive level will rise to the top of the hole as the bench is set in place.
- 8. Set the bench in position. Clean off any excess adhesive before it gels.
- 9. Allow adhesive to cure before removing bench bracing.

FOR PAVER ADAPTERS: See figures 5 and 6.

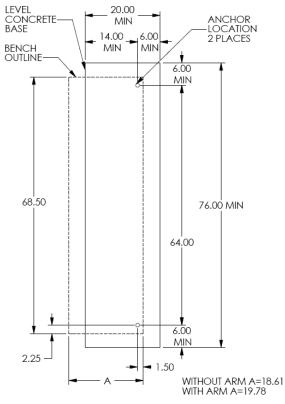
Note: Attach paver adapters using hardware provided. Proceed with installation using surface mount option.

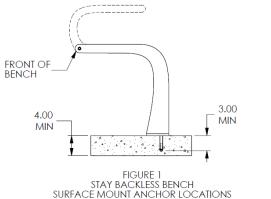


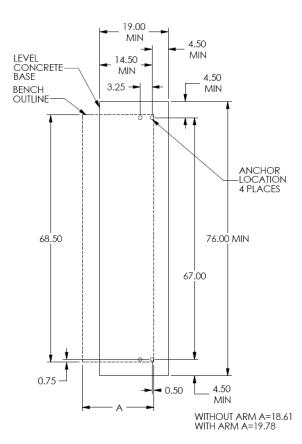
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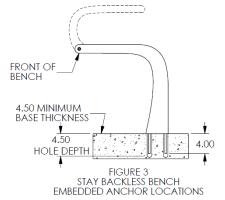
Stay **M** Bench Installation Guide

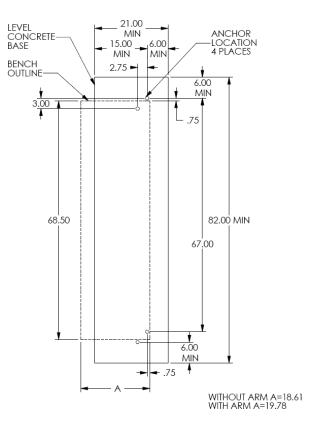
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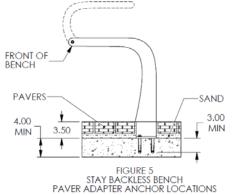












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