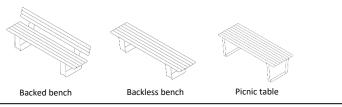
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Included components:







1/4-20 x 3/4" hex Set screw for bench 4x - surface mount



1/4-20 x 1-1/2" hex Set screw for table 4x - surface mount



4x – embed mount

Tools Required for surface mount or embedded options:

- · Safety glasses
- · Hammer drill with masonry bits
- Hex key, 1/8" (surface mount) 7/32" (embedded)
- Flat blade screwdriver (surface mount)
- · Chemical anchoring adhesive (Hilti HIT RE 500 or equivalent) (embedded)
- (4) Zinc-plated drop-in anchors for 5/8-11 thread size (surface mount), for use with Magni-coated bolts

PROCEDURE FOR INSTALLATION:

- Prepare proper concrete slab as required.
- 2. Freestanding unit ships with glides installed. Unit can be set in place.

Note: DO NOT DRAG unit across concrete or other rough surfaces. This could damage the finish.

For SURFACE MOUNT:

- Turn unit upside down on protective padding. Install surface mount bolts as shown in Figs. 1 or 4.
- Set unit in position. Trace around anchors to mark hole locations. Verify table hole spacing is 76" on center, Fig. 7.
- 3. Move unit. Drill holes according to anchor manufacturer's recommendations.
- 4. Test fit unit to make sure holes align with anchor bolts.
- 5. Install drop-in anchors (or other anchoring option).
- 6. Remove surface mount bolts from unit. Install into drop-in anchors.
- 7. Set unit over surface mount anchors.
- 8. Install set screws to secure, see Fig. A.

For EMBEDDED MOUNT:

- Turn unit upside down on protective padding.
- Remove one screw from each glide pad as shown in Figs. 2 or 5. 2.
- 3. Install threaded rods as shown in Figs. 3 or 6.
- 4. Set unit in position. Trace around rods to mark hole locations. Verify table hole spacing is 76" on center, Fig. 7.
- 5. Move unit. Drill holes according to anchor manufacturer's recommendations, see Fig. B.
- Test fit unit to make sure holes align and embedded rods are not resting on the bottom of the holes.
- 7. Remove unit and fill holes with anchoring adhesive as recommended by manufacturer.
- Set unit in place. Wipe away excess adhesive before it cures.

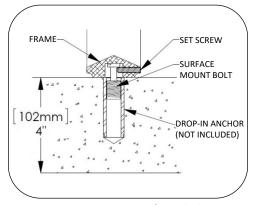


Fig. A – Section view of installed surface mount bolt

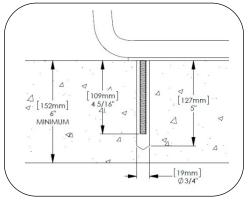


Fig. B – Remove screws from bench glides for embedding

ASSEMBLE WITH CARE! Pangard II® Polyester Powdercoat is a strong, long-lasting finish. To protect this finish during assembly, place unwrapped powdercoated parts on packaging foam or other non-marring surface. Do not place or slide powdercoated parts on concrete or other hard or textured surface – this will damage the finish causing rust to occur. Use touch-up paint on any gouges in the finish caused by assembly tools.



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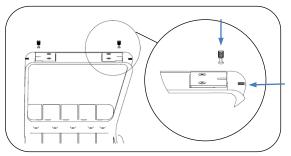


Fig. 1 – install surf mt bolts on bench for marking holes

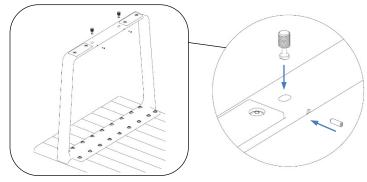


Fig. 4 – install surf mt bolts on table for marking holes

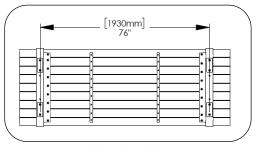


Fig. 7 – table anchor hole spacing

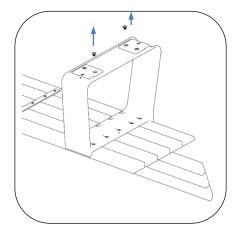


Fig. 2 – Remove screws from bench glides for embedding

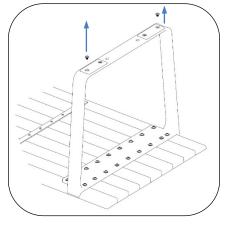


Fig. 5 – Remove screws from table glides for embedding

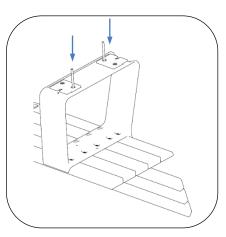


Fig. 3 – Install threaded rods in bench for embedding

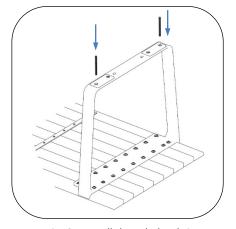


Fig. 6 – Install threaded rods in table for embedding

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